

# APPLICATION UNDER UNITED STATES PATENT LAWS

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Invention: Process for the Preparation of L-Amino Acids By Fermentation and Nucleotide Sequences Coding for the accDA Gene

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Pillsbury Winthrop LLP

## This is a:

- ☐ Provisional Application
- ☐ Regular Utility Application
- ☒ Divisional Application  
☒ The contents of the parent are incorporated by reference
- ☐ PCT National Phase Application
- ☐ Design Application
- ☐ Reissue Application
- ☐ Plant Application
- ☐ Substitute Specification  
Sub. Spec Filed \_\_\_\_\_  
in App. No. \_\_\_\_\_ / \_\_\_\_\_
- ☐ Marked up Specification re  
Sub. Spec. filed \_\_\_\_\_  
In App. No \_\_\_\_\_ / \_\_\_\_\_

## SPECIFICATION

**Process for the preparation of L-amino acids by  
fermentation and nucleotide sequences coding for the accDA  
gene**

5 The invention provides nucleotide sequences coding for the accDA gene and a process for the preparation of L-amino acids, especially L-lysine, by fermentation using corynebacteria in which the accDA gene is amplified.

10 State of the art

L-Amino acids, especially L-lysine, are used in animal nutrition, in human medicine and in the pharmaceutical industry.

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It is known that these amino acids are prepared by the fermentation of strains of corynebacteria, especially *Corynebacterium glutamicum*. Because of their great importance, attempts are constantly being made to improve

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the preparative processes. Improvements to the processes may relate to measures involving the fermentation technology, e.g. stirring and oxygen supply, or the composition of the nutrient media, e.g. the sugar concentration during fermentation, or the work-up to the

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product form, e.g. by ion exchange chromatography, or the intrinsic productivity characteristics of the microorganism itself.

The productivity characteristics of these microorganisms

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are improved by using methods of mutagenesis, selection and mutant choice to give strains which are resistant to antimetabolites, e.g. the lysine analog S-(2-aminoethyl)cysteine, or auxotrophic for amino acids of regulatory significance, and produce L-amino acids.

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Methods of recombinant DNA technology have also been used for some years in order to improve L-amino acid-producing

strains of *Corynebacterium* by amplifying individual amino acid biosynthesis genes and studying the effect on L-lysine production. Surveys of this subject have been published inter alia by Kinoshita ("Glutamic Acid Bacteria" in:

5 Biology of Industrial Microorganisms, Demain and Solomon (Eds.), Benjamin Cummings, London, UK, 1985, 115-142), Hilliger (BioTec 2, 40-44 (1991)), Eggeling (Amino Acids 6, 261-272 (1994)), Jetten and Sinskey (Critical Reviews in Biotechnology 15, 73-103 (1995)) and Sahm et al. (Annals

10 of the New York Academy of Science 782, 25-39 (1996)).

The enzyme acetyl-CoA carboxylase catalyzes the carboxylation of acetyl-CoA to malonyl-CoA. The enzyme from *Escherichia coli* consists of four subunits. The accB

15 gene codes for biotin carboxyl carrier protein, the accC gene for biotin carboxylase and the accA and accD genes for transcarboxylase (Cronan and Rock, Biosynthesis of Membrane Lipids, in: *Escherichia coli* and *Salmonella typhimurium* (ed. F.C. Neidhardt), 1996, pp. 612-636, American Society

20 for Microbiology). Because of the property of the enzyme to carboxylate acyl groups in the form of acyl-CoA, it is also called acyl-CoA carboxylase.

The nucleotide sequence of the accBC gene from

25 *Corynebacterium glutamicum* has been determined by Jäger et al. (Archives of Microbiology 166, 76-82 (1996)) and is generally available from the data bank of the European Molecular Biology Laboratories (EMBL, Heidelberg, Germany) under accession number U35023. The accBC gene

30 codes for a subunit of acetyl-CoA carboxylase which carries a biotin carboxyl carrier protein domain and a biotin carboxylase domain.

# Object of the invention

The object which the inventors set themselves was to provide novel procedures for the improved preparation of L-amino acids, especially L-lysine, by fermentation.

## Description of the invention

L-Amino acids are used in animal nutrition, in human medicine and in the pharmaceutical industry. It is therefore of general interest to provide novel improved processes for the preparation of L-amino acids.

When L-lysine or lysine is mentioned in the following text, it is understood as meaning not only the base but also the salts, e.g. lysine monohydrochloride or lysine sulfate.

The invention provides a preferably recombinant DNA originating from *Corynebacterium* which is capable of replication in coryneform microorganisms and which at least contains the nucleotide sequence coding for the accDA gene shown in SEQ ID No. 1.

The invention also provides a DNA capable of replication, as claimed in claim 1, with:

- (i) the nucleotide sequence shown in SEQ ID No. 1,
- (ii) at least one sequence corresponding to the sequence (i) within the region of degeneracy of the genetic code, or
- (iii) at least one sequence hybridizing with the sequence complementary to the sequence (i) or (ii), and optionally
- (vi) [sic] neutral sense mutations in (i).

The invention also provides coryneform microorganisms, especially of the genus *Corynebacterium*, transformed by the introduction of said DNA capable of replication.

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The invention further relates to a process for the preparation of L-amino acids by fermentation using corynebacteria which, in particular, already produce the L-amino acids and in which the nucleotide sequences coding for the accDA gene are amplified and, in particular, overexpressed.

Finally, the invention also provides a process for the amplification of acyl-CoA carboxylase in corynebacteria by joint overexpression of the novel accDA gene according to the invention and the known accBC gene.

In this context the term "amplification" describes the increase in the intracellular activity, in a microorganism, of one or more enzymes which are coded for by the appropriate DNA, for example by increasing the copy number of the gene(s), using a strong promoter or using a gene coding for an appropriate enzyme with a high activity, and optionally combining these measures.

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The microorganisms which the present invention provides can produce L-amino acids from glucose, sucrose, lactose, fructose, maltose, molasses, starch or cellulose or from glycerol and ethanol. Said microorganisms can be representatives of corynebacteria, especially of the genus *Corynebacterium*. The species *Corynebacterium glutamicum* may be mentioned in particular in the genus *Corynebacterium*, being known to those skilled in the art for its ability to produce L-amino acids.

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Suitable strains of the genus *Corynebacterium*, especially of the species *Corynebacterium glutamicum*, are the known wild-type strains:

- 5        *Corynebacterium glutamicum* ATCC13032
- Corynebacterium acetoglutamicum* ATCC15806
- Corynebacterium acetoacidophilum* ATCC13870
- Corynebacterium thermoaminogenes* FERM BP-1539
- Brevibacterium flavum* ATCC14067

- 10       *Brevibacterium lactofermentum* ATCC13869 and
- Brevibacterium divaricatum* ATCC14020

and L-amino acid-producing mutants or strains prepared therefrom, for example:

- 15       *Corynebacterium glutamicum* FERM-P 1709
- Brevibacterium flavum* FERM-P 1708
- Brevibacterium lactofermentum* FERM-P 1712
- Corynebacterium glutamicum* FERM-P 6463 and
- Corynebacterium glutamicum* FERM-P 6464

- 20       The inventors have succeeded in isolating the novel *accDA* gene from *C. glutamicum*. The *accDA* gene or other genes are isolated from *C. glutamicum* by first constructing a gene library of this microorganism [sic] in *E. coli*. The
- 25       construction of gene libraries is documented in generally well-known textbooks and handbooks. Examples which may be mentioned are the textbook by Winnacker entitled *From Genes to Clones, Introduction to Gene Technology* (Verlag Chemie, Weinheim, Germany, 1990) or the handbook by Sambrook et al.
- 30       entitled *Molecular Cloning, A Laboratory Manual* (Cold Spring Harbor Laboratory Press, 1989). A very well-known gene library is that of the *E. coli* K-12 strain W3110 constructed by Kohara et al. (*Cell* 50, 495-508 (1987)) in  $\lambda$  vectors. Bathe et al. (*Molecular and General Genetics* 252,
- 35       255-265 (1996)) describe a gene library of *C. glutamicum* ATCC13032 constructed using cosmid vector SuperCos I (Wahl et al., *Proceedings of the National Academy of Sciences USA*

- 84, 2160-2164 (1987)) in the E. coli K-12 strain NM554 (Raleigh et al., Nucleic Acids Research 16, 1563-1575 (1988)). Börmann et al. (Molecular Microbiology 6(3), 317-326) in turn describe a gene library of C. glutamicum ATCC13032 using cosmid pH79 (Hohn and Collins, Gene 11, 291-298 (1980)). A gene library of C. glutamicum in E. coli can also be constructed using plasmids like pBR322 (Bolivar, Life Sciences 25, 807-818 (1979)) or pUC9 (Viera et al., Gene 19, 259-268 (1982)). Restriction- and recombination-defective E. coli strains are particularly suitable hosts, an example being the strain DH5 $\alpha$ mc $r$  described by Grant et al. (Proceedings of the National Academy of Sciences USA 87, 4645-4649 (1990)). The long DNA fragments cloned using cosmids can then in turn be subcloned into common vectors suitable for sequencing, and subsequently sequenced, e.g. as described by Sanger et al. (Proceedings of the National [sic] of Sciences of the United States of America [sic] USA 74, 5463-5467 (1977)).
- 20 The novel DNA sequence from C. glutamicum coding for the accDA gene was obtained in this way and, as SEQ ID No. 1, is part of the present invention. The coding region (cds) of the accDA gene is shown in SEQ ID No. 2. The amino acid sequence of the corresponding protein was also derived from the present DNA sequence by the methods described above. The resulting amino acid sequence of the accDA gene product is shown in SEQ ID No. 3.

- Coding DNA sequences which result from SEQ ID No. 1 due to the degeneracy of the genetic code are also part of the invention. Similarly, DNA sequences which hybridize with SEQ ID No. 1 or sections of SEQ ID No. 1 are part of the invention. Furthermore, conservative amino acid exchanges, e.g. the exchange of glycine for alanine or of aspartic acid for glutamic acid in proteins, are known to those skilled in the art as sense mutations, which do not cause a fundamental change in the activity of the protein, i.e.

they are neutral. It is also known that changes at the N and/or C terminus of a protein do not substantially impair its function or can even stabilize it. Those skilled in the art will find information on this subject inter alia in

5 Ben-Bassat et al. (Journal of Bacteriology 169, 751-757 (1987)), O'Regan et al. (Gene 77, 237-251 (1989)), Sahin-Toth et al. (Protein Sciences 3, 240-247 (1994)), Hochuli et al. (Bio/Technology 6, 1321-1325 (1988)) and well-known textbooks on genetics and molecular biology. Amino acid

10 sequences which correspondingly result from SEQ ID No. 3 are also part of the invention.

The inventors have found that overexpression of the accDA genes in corynebacteria improves L-lysine production.

15 An overexpression can be achieved by increasing the copy number of the appropriate genes or mutating the promoter and regulatory region or the ribosome binding site located upstream from the structural gene. Expression cassettes

20 incorporated upstream from the structural gene work in the same way. Inducible promoters additionally make it possible to increase the expression in the course of L-lysine production by fermentation. Measures for prolonging the life of the mRNA also improve the expression.

25 Furthermore, the enzyme activity is also enhanced by preventing the degradation of the enzyme protein. The genes or gene constructs can either be located in plasmids of variable copy number or be integrated and amplified in the chromosome. Alternatively, it is also possible to

30 achieve an overexpression of the genes in question by changing the composition of the media and the culture technique.

Those skilled in the art will find appropriate instructions

35 inter alia in Martin et al. (Bio/Technology 5, 137-146 (1987)), Guerrero et al. (Gene 138, 35-41 (1994)), Tsuchiya and Morinaga (Bio/Technology 6, 428-430 (1988)), Eikmanns

et al. (Gene 102, 93-98 (1991)), EP 0 472 869, US  
4,601,893, Schwarzer and Pühler (Bio/Technology 9, 84-87  
(1991)), Reinscheid et al. (Applied and Environmental  
Microbiology 60, 126-132 (1994)), LaBarre et al. (Journal  
5 of Bacteriology 175, 1001-1007 (1993)), patent application  
WO 96/15246, Malumbres et al. (Gene 134, 15-24 (1993)),  
Japanese Offenlegungsschrift JP-A-10-229891, Jensen and  
Hammer (Biotechnology and Bioengineering 58, 191-195  
(1998)), Makrides (Microbiological Reviews 60, 512-538  
10 (1996)) and well-known textbooks on genetics and molecular  
biology.

An example of a plasmid by means of which the accDA gene  
can be overexpressed is pZlaccDA (Figure 1), which is  
15 contained in the strain MH20-22B/pZlaccDA. Plasmid  
pZlaccDA is an E. coli - C. glutamicum shuttle vector which  
carries the accDA gene and is based on plasmid pZ1 (Menkel  
et al., Applied and Environmental Microbiology 55(3), 684-  
688 (1989)). Other plasmid vectors capable of replication  
20 in C. glutamicum, e.g. pEKEx1 (Eikmanns et al., Gene 102,  
93-98 (1991)) or pZ8-1 (EP 0 375 889), can be used in the  
same way.

The inventors have also found that overexpression of the  
25 known accBC gene in addition to the novel accDA gene  
according to the invention in corynebacteria improves acyl-  
CoA carboxylase production. An example of a plasmid by  
means of which the accDA gene and the accBC gene can be  
jointly overexpressed is pEK0accBCaccDA (Figure 2).  
30 Plasmid pEK0accBCaccDA is an E. coli - C. glutamicum  
shuttle vector which carries the accBC and accDA genes and  
is based on plasmid pEK0 (Eikmanns et al., Gene 102, 93-98  
(1991)). Other plasmid vectors capable of replication in  
C. glutamicum, e.g. pEKEx1 (Eikmanns et al., Gene 102, 93-  
35 98 (1991)) or pZ8-1 (EP 0 375 889), can be used in the same  
way.

In addition, it can be advantageous for L-amino acid production to overexpress not only the accDA gene but also one or more enzymes of the biosynthetic pathway. Thus it is possible, for example for the preparation of L-lysine,

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- simultaneously to overexpress the dapA gene coding for dihydrodipicolinate synthase (EP-B 0 197 335), or
- simultaneously to amplify a DNA fragment conferring S-(2-aminoethyl)cysteine resistance (EP-A 0 088 166).

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Furthermore, it can be advantageous for the production of L-amino acids, especially L-lysine, to switch off undesirable secondary reactions as well as overexpress the accDA gene (Nakayama: "Breeding of Amino Acid Producing Micro-organisms" in: Overproduction of Microbial Products, Krumphanzl, Sikyta, Vanek (eds.), Academic Press, London, UK, 1982).

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- 20 The microorganisms prepared according to the invention can be cultivated for L-lysine production continuously or discontinuously by the batch process, the fed batch process or the repeated fed batch process. A summary of known cultivation methods is provided in the textbook by Chmiel
- 25 (Bioprozesstechnik 1. Einführung in die Bioverfahrenstechnik (Bioprocess Technology 1. Introduction to Bioengineering) (Gustav Fischer Verlag, Stuttgart, 1991)) or in the textbook by Storhas (Bioreaktoren und periphere Einrichtungen (Bioreactors and Peripheral
- 30 Equipment) (Vieweg Verlag, Brunswick/Wiesbaden, 1994)).

- The culture medium to be used must appropriately meet the demands of the particular strains. Descriptions of culture media for various microorganisms can be found in the
- 35 handbook "Manual of Methods for General Bacteriology" of the American Society for Bacteriology (Washington DC, USA, 1981). Carbon sources which can be used are sugars and

carbohydrates, e.g. glucose, sucrose, lactose, fructose, maltose, molasses, starch and cellulose, oils and fats, e.g. soya oil, sunflower oil, groundnut oil and coconut fat, fatty acids, e.g. palmitic acid, stearic acid and  
5 linoleic acid, alcohols, e.g. glycerol and ethanol, and organic acids, e.g. acetic acid. These substances can be used individually or as a mixture. Nitrogen sources which can be used are organic nitrogen-containing compounds such as peptones, yeast extract, meat extract, malt extract,  
10 corn steep liquor, soybean flour and urea, or inorganic compounds such as ammonium sulfate, ammonium chloride, ammonium phosphate, ammonium carbonate and ammonium nitrate. The nitrogen sources can be used individually or as a mixture. Phosphorus sources which can be used are  
15 phosphoric acid, potassium dihydrogenphosphate or dipotassium hydrogenphosphate or the corresponding sodium salts. The culture medium must also contain metal salts, e.g. magnesium sulfate or iron sulfate, which are necessary for growth. Finally, essential growth-promoting substances  
20 such as amino acids and vitamins can be used in addition to the substances mentioned above. Suitable precursors can also be added to the culture medium. Said feed materials can be added to the culture all at once or fed in appropriately during cultivation.  
25

The pH of the culture is controlled by the appropriate use of basic compounds such as sodium hydroxide, potassium hydroxide, ammonia or aqueous ammonia, or acid compounds such as phosphoric acid or sulfuric acid. Foaming can be  
30 controlled using antifoams such as fatty acid polyglycol esters. The stability of plasmids can be maintained by adding suitable selectively acting substances, e.g. antibiotics, to the medium. Aerobic conditions are maintained by introducing oxygen or oxygen-containing  
35 gaseous mixtures, e.g. air, into the culture. The temperature of the culture is normally 20°C to 45°C and preferably 25°C to 40°C. The culture is continued until

formation of the desired L-amino acid has reached a maximum. This objective is normally achieved within 10 hours to 160 hours.

- 5 L-Lysine can be analyzed takes place [sic] by means of anion exchange chromatography followed by ninhydrin derivatization, as described by Spackman et al. (Analytical Chemistry 30, 1190 (1958)).
- 10 The following microorganisms have been deposited in the Deutsche Sammlung für Mikroorganismen [sic] und Zellkulturen (German Collection of Microorganisms [sic] and Cell Cultures (DSMZ), Brunswick, Germany) under the terms of the Budapest Treaty:
  - 15
    - Corynebacterium glutamicum strain DSM5715/pZ1accDA as DSM12785
    - Corynebacterium glutamicum strain DSM5715/pEK0accBCaccDA
  - 20 as DSM12787

The process according to the invention is used for the preparation of L-amino acids, especially L-aspartic acid, L-asparagine, L-homoserine, L-threonine, L-isoleucine and

- 25 L-methionine, by the fermentation of corynebacteria. It is used particularly for the preparation of L-lysine.

## Examples

The present invention is illustrated in greater detail below with the aid of Examples.

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## Example 1

## Cloning and sequencing of the accDA gene

- 10 A gene library of *C. glutamicum* ATCC13032 was constructed using cosmid pH79 (Hohn and Collins, Gene 11, 291-298 (1980)), as described by Börmann et al. (Molecular Microbiology 6(3), 317-326).
- 15 A chosen cosmid was digested with the restriction enzymes EcoRI and XhoI as instructed by the manufacturer of these restriction enzymes (Boehringer Mannheim). The DNA fragments formed were mixed with vector pUC18 (Norranders et al., Gene 26, 101-106 (1983)), which had also been treated
- 20 with the restriction enzymes EcoRI and XhoI, and, after treatment with T4 DNA ligase, were cloned into the *E. coli* strain DH5 $\alpha$ mcr (Grant et al., Proceedings of the National Academy of Sciences USA 87, 4645-4645 [sic] (1990)), as described by Sambrook et al. (Molecular Cloning, a
- 25 Laboratory Manual (1989), Cold Spring Harbor Laboratories). The transformants were selected on LB agar containing 50  $\mu$ g/ml of ampicillin, as described by Sambrook et al. (Molecular Cloning, a Laboratory Manual (1989), Cold Spring Harbor Laboratories). Plasmid DNA was isolated from a
- 30 transformant and called pUCaccDA. Subclones were then prepared, via exonuclease III digestion, using the kit (Erase-a-Base) provided for this purpose by Promega (Heidelberg, Germany). Said subclones were sequenced by the dideoxy chain termination method of Sanger et al.
- 35 (Proceedings of the National Academy of Sciences USA 74, 5463-5467 (1977)). This was done using the Auto-Read Sequencing Kit (Amersham Pharmacia Biotech, Uppsala,

Sweden). Gel electrophoretic analysis was carried out with the automatic laser fluorescence (A.L.F.) sequencer from Amersham Pharmacia Biotech (Uppsala, Sweden). The nucleotide sequence obtained was analyzed with the HUSAR software package (Release 4.0, EMBL, Heidelberg, Germany). The nucleotide sequence is shown in SEQ ID No. 1. Analysis of the nucleotide sequence showed an open reading frame of 1473 base pairs, which was called the accDA gene. The accDA gene from *C. glutamicum* codes for a polypeptide of 484 amino acids.

## Example 2

### Expression of the accDA gene in *Corynebacterium glutamicum*

The accDA gene was subcloned into vector pZ1 (Menkel et al., Applied and Environmental Microbiology 55, 684-688 (1989)) for expression in *C. glutamicum*. This was done by cleaving plasmid pUCaccDA (cf. Example 1) with the restriction enzyme ClaI. The resulting 1.6 kb fragment was isolated as described in Example 1, treated with Klenow polymerase and alkaline phosphatase and used for ligation to pZ1, said vector having been linearized with ScaI beforehand. The ligation mixture was used to transform *E. coli* DH5 $\alpha$ mcr (Grant et al., Proceedings of the National Academy of Sciences USA 87, 4645-4645 [sic] (1990)) and transformants were selected on LB agar containing kanamycin (50  $\mu$ g/ml) to give the 7.7 kb shuttle vector pZ1accDA (Figure 1). This was incorporated into the strain DSM5715 by means of electroporation, as described by Haynes (FEMS Microbiol. Letters 61, 329-334 (1989)), and the transformants were selected on LBHIS agar (Liebl et al., FEMS Microbiology Letters 65, 299-304 (1989)) to give the *C. glutamicum* strain DSM5715/pZ1accDA.

## Example 3

Preparation of L-lysine with the strain DSM5715/pZ1accDA

- 5 After precultivation in medium CgIII (Keilhauer et al.,  
Journal of Bacteriology 175, 5595-5603 (1993)), the strain  
DSM5715/pZ1accDA was cultivated in production medium CgXII  
(Keilhauer et al., Journal of Bacteriology 175, 5595-5603  
(1993)). 4% of glucose and 50 mg/l of kanamycin sulfate  
10 were added.

After incubation for 48 hours, the optical density at 660  
nm and the concentration of L-lysine formed were  
determined. The experimental results are shown in Table 1.

15

Table 1

Strain	OD	L-Lysine g/l
DSM5175 [sic]	31.4	7.2
DSM5715/pZ1accDA	43.1	8.0

## Example 4

20

Joint expression of accBC and accDA

- (i) Construction of expression vector pEK0accBCaccDA  
Plasmid pWJ71 containing accBC (Jäger et al., Archives of  
25 Microbiology 166, 76-82 (1996)) was digested with the  
restriction enzymes AgeI and SmaI and then treated with  
Klenow polymerase and alkaline phosphatase. In a parallel  
operation, plasmid pUCaccDA was digested [sic] EcoRI/XhoI  
and then treated with Klenow polymerase and alkaline  
30 phosphatase. The 2.1 kb fragment carrying accDA was  
isolated by preparative isolation from an agarose gel,  
which was carried out as described by Sambrook et al.  
(Molecular Cloning, a Laboratory Manual (1989), Cold Spring

Harbor Laboratories). Said fragment was ligated to vector pWJ71, which had been prepared as described above. The 4.6 kb fragment carrying accBCaccDA was cleaved from the resulting plasmid by KpnI/SalI digestion and again isolated by preparative agarose gel electrophoresis. To ligate this fragment to *C. glutamicum*/E. coli shuttle vector pEK0 (Eikmanns et al., Gene 102, 93-98 (1991)), pEK0 was digested with the restriction enzymes KpnI and SalI and then treated with Klenow polymerase and alkaline phosphatase. The vector prepared in this way was ligated to the 4.6 kb fragment carrying accBCaccDA. The resulting vector pEK0accBCaccDA is shown in Figure 2. This vector was incorporated into the strain ATCC13032 by means of electroporation (Haynes, FEMS Microbiol. Letters 61, 329-334 (1989)), as described in Example 2, to give the *C. glutamicum* strain ATCC13032/pEK0accBCaccDA.

(ii) Determination of the acyl-CoA carboxylase activity After preculture in medium CGIII (Keilhauer et al., Journal of Bacteriology 175, 5595-5603 (1993)), the strain *C. glutamicum* ATCC13032/pEK0accBCaccDA was grown in medium CGXII, which is described by Keilhauer et al. (Journal of Bacteriology 175, 5595-5603 (1993)). The cells were harvested by centrifugation and the cell pellet was washed once with 60 mM Tris-HCl (pH 7.2) and resuspended in the same buffer. The cells were digested by means of a 10-minute ultrasound treatment (Branson sonifier W-250, Branson Sonic Power Co., Danbury, USA). The cell debris was then separated off by centrifugation for 30 minutes at 4°C and the supernatant was used as crude extract in the enzyme test. The reaction mixture for the enzyme test contained 60 mM Tris-HCl (pH 7.2), 65 mM KHCO<sub>3</sub>, 1 mM ATP, 1.5 mM MgCl<sub>2</sub>, 4 mM acyl-CoA (choice of acetyl-CoA or propionyl-CoA) and 4 mg of crude extract in a reaction volume of 1 ml. The test mixtures were incubated at 30°C, 100 µl samples were taken after 15, 30, 45 and 60 seconds and their concentration of malonyl-CoA or methylmalonyl-CoA

was determined by means of HPLC analysis (Kimura et al., Journal of Bacteriology 179, 7098-7102 (1997)). As shown in Table 2, the strain *C. glutamicum*

ATCC13032/pEK0accBCaccDA exhibits a high acyl-CoA

- 5 carboxylase activity with both acetyl-CoA and propionyl-CoA, whereas the control strain has only a low acyl-CoA carboxylase activity with both acetyl-CoA and propionyl-CoA.

- 10 Table 2: Specific acyl-CoA carboxylase activity ( $\mu\text{mol}/\text{min}$  and  $\text{mg}$  protein) in *C. glutamicum*

Strain	Acyl-CoA carboxylase activity with the substrate	
	acetyl-CoA	propionyl-CoA
ATCC13032/pEK0accBCaccDA	0.048	0.124
ATCC13032/pEK0	0.011	0.018

The following Figures are attached:

15

- Figure 1: Map of plasmid pZlaccDA
- Figure 2: Map of plasmid pEK0accBCaccDA

## SEQUENCE LISTING

&lt;110&gt; Degussa-Hüls AG

Forschungszentrum-Jülich GmbH

5

<120> Process for the preparation of L-amino acids by fermentation and  
nucleotide sequences coding for the accDA gene

&lt;130&gt; 990042BT

10

&lt;140&gt;

&lt;141&gt;

&lt;160&gt; 3

15

&lt;170&gt; PatentIn Ver. 2.1

&lt;210&gt; 1

&lt;211&gt; 2123

20

&lt;212&gt; DNA

&lt;213&gt; Corynebacterium glutamicum

&lt;220&gt;

&lt;221&gt; gene

25 &lt;222&gt; (508) .. (1980)

&lt;223&gt; accDA

&lt;400&gt; 1

ctcgagcggg agtcggtgat cggccactct ctaagcaatg cgggctttaa aataaagcaa 60

30

cttatatggt tctcaccaca tctggccgac gaccacgaag tatgttgctg atcacagcta 120

aacgtgtgaa tgtgaagtta cctaactcac attgcaatgc gatagcgatt tggaaaactc 180

35 actcccccca atatcttaac ttaaacttaa aagtagtggt ttacctgcat ttataaaagt 240

tcccgatcta cccctctttt accccgaaat accccttttg caaagattgc aaacacaaca 300

gtgcaatagt taacgggctt cacacgtcac cattctgtcc ggttttaggc tatgttcggg 360  
acgtctaggc aaaaagtagt tttgtgagat gaaacgcata atccgtcatt ttttacgcaa 420  
5 tcgatagcct aaattgggct tagatcttcc gcctctaaat aggtatgcag agacattcga 480  
attaattaac aaagccattt ttcggccgtg gagaagcgtt ttccgactat ggtgtggggc 540  
10 atggaacaca cttcagcatt gacgctcata gactcggttt tggaccctga cagcttcatt 600  
tcttggaatg aaactcccca atatgacaac ctcaatcaag gctatgcaga gaccttggag 660  
cgggctcgaa gcaaggccaa atgcgatgaa tcggtaatta ctggagaagg caccgtggag 720  
15 ggcattccgg tagccgttat tttgtccgat ttttccttcc tcggcgggtc tttgggcacg 780  
gtcgcgtcgg tgcgcacat gaaggcgatt caccgcgcca cagagctgaa actcccactg 840  
20 ctggtctccc ctgcttccgg tgggtgcgcgc atgcaggaag acaatcgagc ttttgtcatg 900  
atggtgtcca taaccgcggc tgtgcagcgt caccgcgagg cgcatttgcc gttcctggtg 960  
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25 acttttgcgg aaccgcggcg gcagataggt ttctggggtc ctgcgctggt ggagttaacc 1080  
actgggcatg cgcttccaga cgggtgtgcag caggcggaga atttggtgaa aactggtgtg 1140  
30 attgatggaa ttgtgtcgcc actccaattg cgtgcagcgg tggcaaaaac cctcaaggtt 1200  
attcagccgg tagaggcaac ggatcgtttt tctccaacaa ctctggcgt ggcacttccg 1260  
gtgatggagg cgattgcgcg ttctcgtgac ccgcagaggc ctggaatcgg ggagattatg 1320  
35 gaaacgttgg gggcagacgt cgtcaagctt tctggtgcgc gtgctggcgc attgagcccg 1380

gctgtgctgctg ttgccctggc ggcacatcggg ggccggcccg tgggtgctgat tgggcaggat 1440  
cgccgcttca cgcttggggc gcaggagctg cgttttgctg gtcgtggcat ttcgctggcg 1500  
5 cgcgagctaa acctgccgat cgtgtccatc atcgacacct ccggcgccga attgtcgcag 1560  
gctgtgaggg agctcggcat cgcaagctcg attgcgcga ccttgtccaa gcttatcgac 1620  
gctccctcc ccaccgttcc ggtcattatt ggtcagggcg ttggcgggtg cgcgctggcc 1680  
10 atgtgtcccg ccgatctggt ctacggggc gaaaacgct ggctgtccgc attgccacca 1740  
gagggcgctt cgccatcct ctcccgac accaaccag ccggcgaaat catagagcga 1800  
15 caaggcgtgc aggcgcacgc acttttaagc caagggtta tcgacgggat cgtcgccgaa 1860  
accgagcact ttgttgaaga aattctggc acaatcagca acgccccttc cgaattggat 1920  
aacaatccgg agagggcggg acgcgacagt cgcttcacac gatttgagcg ttagcgag 1980  
20 taaagaaaat tatgcgctga tcaaatcgat gatgaacacc aggttacggc cagacagtgg 2040  
gtggccggaa ccctcagggc cgtaagcagc ctctggcgga atggtcagct gacgacgtcc 2100  
25 gccgaccttc atgcttgaa ttc 2123

&lt;210&gt; 2

&lt;211&gt; 1473

30 &lt;212&gt; DNA

&lt;213&gt; Corynebacterium glutamicum

&lt;220&gt;

&lt;221&gt; CDS

35 &lt;222&gt; (1) .. (1473)

&lt;223&gt; accDA

&lt;400&gt; 2

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gtg gag aag cgt ttt ccg act atg gtg tgg ggc atg gaa cac act tca 48
Val Glu Lys Arg Phe Pro Thr Met Val Trp Gly Met Glu His Thr Ser
    1             5             10             15
5
gca ttg acg ctc ata gac tcg gtt ttg gac cct gac agc ttc att tct 96
Ala Leu Thr Leu Ile Asp Ser Val Leu Asp Pro Asp Ser Phe Ile Ser
    20             25             30
10
tgg aat gaa act ccc caa tat gac aac ctc aat caa ggc tat gca gag 144
Trp Asn Glu Thr Pro Gln Tyr Asp Asn Leu Asn Gln Gly Tyr Ala Glu
    35             40             45
15
acc ttg gag cgg gct cga agc aag gcc aaa tgc gat gaa tcg gta att 192
Thr Leu Glu Arg Ala Arg Ser Lys Ala Lys Cys Asp Glu Ser Val Ile
    50             55             60
20
act gga gaa ggc acc gtg gag ggc att ccg gta gcc gtt att ttg tcc 240
Thr Gly Glu Gly Thr Val Glu Gly Ile Pro Val Ala Val Ile Leu Ser
    65             70             75             80
25
gat ttt tcc ttc ctc ggc ggt tct ttg ggc acg gtc gcg tcg gtg cgc 288
Asp Phe Ser Phe Leu Gly Gly Ser Leu Gly Thr Val Ala Ser Val Arg
    85             90             95
30
atc atg aag gcg att cac cgc gcc aca gag ctg aaa ctc cca ctg ctg 336
Ile Met Lys Ala Ile His Arg Ala Thr Glu Leu Lys Leu Pro Leu Leu
    100            105            110
35
gtc tcc cct gct tcc ggt ggt gcg cgc atg cag gaa gac aat cga gct 384
Val Ser Pro Ala Ser Gly Gly Ala Arg Met Gln Glu Asp Asn Arg Ala
    115            120            125
40
ttt gtc atg atg gtg tcc ata acc gcg gct gtg cag cgt cac cgc gag 432
Phe Val Met Met Val Ser Ile Thr Ala Ala Val Gln Arg His Arg Glu
    130            135            140

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gcg cat ttg ccg ttc ctg gtg tat ttg cgc aat ccc acg atg ggt ggc 480  
 Ala His Leu Pro Phe Leu Val Tyr Leu Arg Asn Pro Thr Met Gly Gly  
 145 150 155 160

5 gcc atg gcc tcg tgg ggt tca tct ggg cat ctc act ttt gcg gaa ccc 528  
 Ala Met Ala Ser Trp Gly Ser Ser Gly His Leu Thr Phe Ala Glu Pro  
 165 170 175

10 ggc gcg cag ata ggt ttc ctg ggt cct cgc gtg gtg gag tta acc act 576  
 Gly Ala Gln Ile Gly Phe Leu Gly Pro Arg Val Val Glu Leu Thr Thr  
 180 185 190

15 ggg cat gcg ctt cca gac ggt gtg cag cag gcg gag aat ttg gtg aaa 624  
 Gly His Ala Leu Pro Asp Gly Val Gln Gln Ala Glu Asn Leu Val Lys  
 195 200 205

20 act ggt gtg att gat gga att gtg tcg cca ctc caa ttg cgt gca gcg 672  
 Thr Gly Val Ile Asp Gly Ile Val Ser Pro Leu Gln Leu Arg Ala Ala  
 210 215 220

gtg gca aaa acc ctc aag gtt att cag ccg gta gag gca acg gat cgt 720  
 Val Ala Lys Thr Leu Lys Val Ile Gln Pro Val Glu Ala Thr Asp Arg  
 225 230 235 240

25 ttt tct cca aca act cct ggc gtg gca ctt ccg gtg atg gag gcg att 768  
 Phe Ser Pro Thr Thr Pro Gly Val Ala Leu Pro Val Met Glu Ala Ile  
 245 250 255

30 gcg cgt tct cgt gac ccg cag agg cct gga atc ggg gag att atg gaa 816  
 Ala Arg Ser Arg Asp Pro Gln Arg Pro Gly Ile Gly Glu Ile Met Glu  
 260 265 270

35 acg ttg ggg gca gac gtc gtc aag ctt tct ggt gcg cgt gct ggc gca 864  
 Thr Leu Gly Ala Asp Val Val Lys Leu Ser Gly Ala Arg Ala Gly Ala  
 275 280 285

ttg agc ccg gct gtg cgc gtt gcc ctg gcg cgc atc ggg ggc cgg ccc 912

Leu Ser Pro Ala Val Arg Val Ala Leu Ala Arg Ile Gly Gly Arg Pro  
 290 295 300

gtg gtg ctg att ggg cag gat cgc cgc ttc acg ctt ggg ccg cag gag. 960  
 5 Val Val Leu Ile Gly Gln Asp Arg Arg Phe Thr Leu Gly Pro Gln Glu  
 305 310 315 320

ctg cgt ttt gcg cgt cgt ggc att tcg ctg gcg cgc gag cta aac ctg 1008  
 Leu Arg Phe Ala Arg Arg Gly Ile Ser Leu Ala Arg Glu Leu Asn Leu  
 10 325 330 335

ccg atc gtg tcc atc atc gac acc tcc ggc gcc gaa ttg tcg cag gcg. 1056  
 Pro Ile Val Ser Ile Ile Asp Thr Ser Gly Ala Glu Leu Ser Gln Ala  
 340 345 350

15 gct gag gag ctc ggc atc gca agc tcg att gcg cgc acc ttg tcc aag 1104  
 Ala Glu Glu Leu Gly Ile Ala Ser Ser Ile Ala Arg Thr Leu Ser Lys  
 355 360 365

20 ctt atc gac gct ccc ctc ccc acc gtt tcg gtc att att ggt cag ggc 1152  
 Leu Ile Asp Ala Pro Leu Pro Thr Val Ser Val Ile Ile Gly Gln Gly  
 370 375 380

gtt ggc ggt ggc gcg ctg gcc atg ctg ccc gcc gat ctg gtc tac gcg 1200  
 25 Val Gly Gly Gly Ala Leu Ala Met Leu Pro Ala Asp Leu Val Tyr Ala  
 385 390 395 400

gcc gaa aac gcg tgg ctg tcc gca ttg cca cca gag ggc gcc tcg gcc 1248  
 Ala Glu Asn Ala Trp Leu Ser Ala Leu Pro Pro Glu Gly Ala Ser Ala  
 30 405 410 415

atc ctc ttc cgc gac acc aac cac gcc gcg gaa atc ata gag cga caa 1296  
 Ile Leu Phe Arg Asp Thr Asn His Ala Ala Glu Ile Ile Glu Arg Gln  
 420 425 430

35 ggc gtg cag gcg cac gca ctt tta agc caa ggg ctt atc gac ggg atc 1344  
 Gly Val Gln Ala His Ala Leu Leu Ser Gln Gly Leu Ile Asp Gly Ile

435

440

445

gtc gcc gaa acc gag cac ttt gtt gaa gaa att ctc ggc aca atc agc 1392  
 Val Ala Glu Thr Glu His Phe Val Glu Glu Ile Leu Gly Thr Ile Ser.

5

450

455

460

aac gcc ctc tcc gaa ttg gat aac aat ccg gag agg gcg gga cgc gac 1440  
 Asn Ala Leu Ser Glu Leu Asp Asn Asn Pro Glu Arg Ala Gly Arg Asp  
 465 470 475 480

10

agt cgc ttc aca cga ttt gag cgt tta gcg cag 1473  
 Ser Arg Phe Thr Arg Phe Glu Arg Leu Ala Gln

485

490

15

&lt;210&gt; 3

&lt;211&gt; 491

&lt;212&gt; PRT

&lt;213&gt; Corynebacterium glutamicum

20

&lt;400&gt; 3

Val Glu Lys Arg Phe Pro Thr Met Val Trp Gly Met Glu His Thr Ser

1

5

10

15

25 Ala Leu Thr Leu Ile Asp Ser Val Leu Asp Pro Asp Ser Phe Ile Ser  
 20 25 30

Trp Asn Glu Thr Pro Gln Tyr Asp Asn Leu Asn Gln Gly Tyr Ala Glu  
 35 40 45

30

Thr Leu Glu Arg Ala Arg Ser Lys Ala Lys Cys Asp Glu Ser Val Ile  
 50 55 60

35

65

70

75

80

Asp Phe Ser Phe Leu Gly Gly Ser Leu Gly Thr Val Ala Ser Val Arg

85

90

95

Ile Met Lys Ala Ile His Arg Ala Thr Glu Leu Lys Leu Pro Leu Leu

100

105

110

5

Val Ser Pro Ala Ser Gly Gly Ala Arg Met Gln Glu Asp Asn Arg Ala

115

120

125

Phe Val Met Met Val Ser Ile Thr Ala Ala Val Gln Arg His Arg Glu

10

130

135

140

Ala His Leu Pro Phe Leu Val Tyr Leu Arg Asn Pro Thr Met Gly Gly

145

150

155

160

15 Ala Met Ala Ser Trp Gly Ser Ser Gly His Leu Thr Phe Ala Glu Pro

165

170

175

Gly Ala Gln Ile Gly Phe Leu Gly Pro Arg Val Val Glu Leu Thr Thr

180

185

190

20

Gly His Ala Leu Pro Asp Gly Val Gln Gln Ala Glu Asn Leu Val Lys

195

200

205

Thr Gly Val Ile Asp Gly Ile Val Ser Pro Leu Gln Leu Arg Ala Ala

25

210

215

220

Val Ala Lys Thr Leu Lys Val Ile Gln Pro Val Glu Ala Thr Asp Arg

225

230

235

240

30 Phe Ser Pro Thr Thr Pro Gly Val Ala Leu Pro Val Met Glu Ala Ile

245

250

255

Ala Arg Ser Arg Asp Pro Gln Arg Pro Gly Ile Gly Glu Ile Met Glu

260

265

270

35

Thr Leu Gly Ala Asp Val Val Lys Leu Ser Gly Ala Arg Ala Gly Ala

275

280

285

Leu Ser Pro Ala Val Arg Val Ala Leu Ala Arg Ile Gly Gly Arg Pro  
290 295 300

5 Val Val Leu Ile Gly Gln Asp Arg Arg Phe Thr Leu Gly Pro Gln Glu  
305 310 315 320

Leu Arg Phe Ala Arg Arg Gly Ile Ser Leu Ala Arg Glu Leu Asn Leu  
325 330 335

10

Pro Ile Val Ser Ile Ile Asp Thr Ser Gly Ala Glu Leu Ser Gln Ala  
340 345 350

15

Ala Glu Glu Leu Gly Ile Ala Ser Ser Ile Ala Arg Thr Leu Ser Lys  
355 360 365

Leu Ile Asp Ala Pro Leu Pro Thr Val Ser Val Ile Ile Gly Gln Gly  
370 375 380

20

Val Gly Gly Gly Ala Leu Ala Met Leu Pro Ala Asp Leu Val Tyr Ala  
385 390 395 400

Ala Glu Asn Ala Trp Leu Ser Ala Leu Pro Pro Glu Gly Ala Ser Ala  
405 410 415

25

Ile Leu Phe Arg Asp Thr Asn His Ala Ala Glu Ile Ile Glu Arg Gln  
420 425 430

30

Gly Val Gln Ala His Ala Leu Leu Ser Gln Gly Leu Ile Asp Gly Ile  
435 440 445

Val Ala Glu Thr Glu His Phe Val Glu Glu Ile Leu Gly Thr Ile Ser  
450 455 460

35

Asn Ala Leu Ser Glu Leu Asp Asn Asn Pro Glu Arg Ala Gly Arg Asp  
465 470 475 480

Ser Arg Phe Thr Arg Phe Glu Arg Leu Ala Gln

485

490